

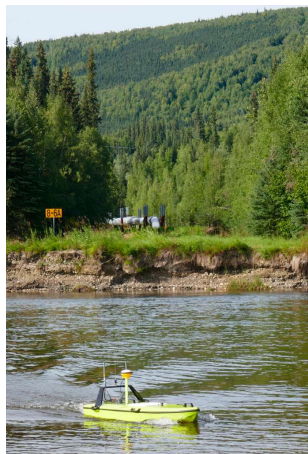


CEE-USV™ Surveying on the Trans-Alaska



SURVEYORS IN ALASKA USE TRIMBLE TECHNOLOGY TO SIMPLIFY LARGE SCALE SURVEILLANCE TACTICS

The Aleyska Pipeline Service Company's mission is to provide safe, environmentally responsible, reliable, and cost-effective oil pipeline transportation from the North Slope of Alaska. Trimble high-precision GNSS technologies helped Aleyska to improve surveying efficiency and tactics along an 800 mile stretch of Alaska pipeline.



Surveying the Chena River crossing
(Sept 2018)

Solution

Trimble BD970: High-Precision GNSS with RTK

- ▶ Compact, low power
- ▶ On-board multipath mitigation
- ▶ Proven low-elevation tracking technology
- ▶ Dramatically improved RTK initialization
- ▶ Centimeter-level accuracy
- ▶ Multi-constellation GNSS support
- ▶ Easy integration, rugged dependability

Overview

Surveyors and engineers from Alyeska Pipeline, responsible for the 800-mile crude oil pipeline from the oilfield at Prudhoe Bay to the port of Valdez, experienced a quantum leap in field work efficiency and data quality with the implementation of a USV survey program using the Trimble GNSS-equipped RTK CEESCOPE™ on board the CEE-USV™. With pipeline depth of burial surveys required annually for all river crossings, the USV offers huge efficiency improvements.

CHALLENGE

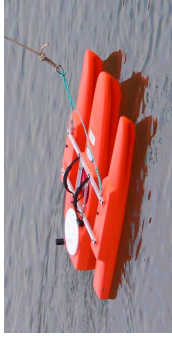
The 800 mile (1,287km) Trans-Alaska Pipeline System (TAPS) is the longest pipeline in the USA and carries over 500,000 barrels of crude oil per day through a 48" pipe from the oilfield at Prudhoe Bay to the tanker terminal at Valdez.

The pipeline, owned and operated by the Alyeska Pipeline Service Company, crosses varied terrain and includes buried and raised sections, depending on the soil structure below the pipe. There are 34 major river crossings and nearly 500 small stream crossings along the route. The pipeline needs to be periodically surveyed and inspected to ensure asset integrity, safety, and spill mitigation. Part of the survey requirements are depth of burial surveys for the river crossings where the pipe is routed under the water. Adequate burial ensures the pipe is not exposed to dangerous scouring, particularly at high flow or flood conditions. Any exposed pipe could be subject to stress and presents a failure risk.

Alyeska Pipeline's survey engineers and subcontractors work together to evaluate each river crossing annually. Methods used have varied over the years but more recently an acoustic Doppler current profiler (ADCP) has been used to measure the water velocity and depth simultaneously. The ADCP may be deployed from a manned boat or a tethered float for smaller cross sections. In order to conduct a survey using the ADCP, surveyors would deploy a tag line from one river bank to the other. While there is an access road running the length of the pipeline, simply getting from one side of the river to the other may take several hours by road at some locations. However, once the tag line was set up, the tethered float, equipped with the ADCP, was pulled across the river to develop cross section bathymetry data over the pipe. The surveys were time consuming, providing sparse data over the pipeline, were of suboptimal accuracy owing to the ADCP limitations and often could provide no data at all up or downstream of the pipe location.



The 800-mile route of TAPS



Tethered float and ADCP used for previous surveys

CREATING A SOLUTION

After introducing a successful airborne drone program for above-ground inspection, Alyeska conducted a review to discover new technology that might be available to help with the river cross sections. The following principal equipment selection criteria were used:

- ▶ Easy to mobilize, simplified design
- ▶ Robust for field transport
- ▶ Capability for high velocity flows
- ▶ Trimble GNSS

Alyeska surveyors operated Trimble RTK GNSS, and it was critical the new system was compatible with existing infrastructure. Alyeska chose the CEE-USV™ remotely-operated vehicle with CEESCOPE-LITE™ single beam survey system incorporating a fully integrated Trimble RTK GNSS BD970 receiver.



The CEE-USV™ with Trimble GNSS

The new USV allows Alyeska surveyors to begin surveying almost immediately upon reaching each site, with tremendous time savings. The high performance capability of the USV at over 4m/s (13ft/sec) means surveys can be undertaken even with high flow conditions. After setting up the Trimble R10 RTK base station, the USV is powered-up and the CEESCOPE-LITE's built in UHF radio automatically links to the base station and provides RTK corrections to the OEM Trimble RTK BD970 receiver inside. There are no data interconnects, for example between a rover smart antenna and the USV, instead the entire data package is integrated inside the RTK CEESCOPE-LITE. Indeed, there is only one major component in the data system, presenting a significant reduction in the potential for field downtime that could be costly for Alyeska's remote surveys. The CEE-USV transmits survey data to the shore in real time, with Eye4Software Hydromagic acquisition software selected to provide a simplified user interface.



Complete data system - CEESCOPE-LITE™

The pipeline location DXF background files are first imported into Hydromagic before the survey. This gives the surveyors an exact position of the pipe to allow good coverage at the most crucial locations. Aerial imagery can be overlaid on top of the pipeline map to provide a useful background. All data are acquired in Alaska State Plane coordinates with elevations referenced to MSL as defined by the USA 2012 geoid model. Final



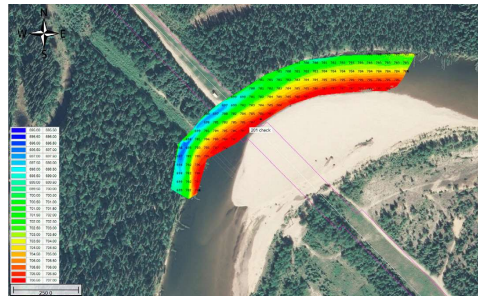
bottom elevations are recorded in Hydromagic and simultaneously on the CEESCOPE-LITE's internal memory for redundancy. If needed, raw GNSS data may be recorded for a post-processed kinematic position solution.



Real time cross section elevation profile views

The depth of burial of the pipeline under the river is subsequently calculated by subtracting the known pipe installation elevation from the bottom elevation as measured during the hydrographic survey.

Using the USV, data quality and density are greatly increased. It is now possible to expand coverage both up and downstream of the pipeline as the incremental time needed is short. This is important for monitoring of scour migration and movement of the river thalweg over time. Scour concerns may alleviate over time as the changing velocity profile moves the scour away from the pipe, or the reverse may be the case. One of the first USV surveys at the Chena river site showed just how far the river may migrate. Even since the last aerial photo was taken it is possible to see on the survey below that the thalweg is now over 30ft (10m) onto previously "dry land". In this case movement of the scour channel downstream is taking it away from the pipeline.



Chena River survey - Hydromagic elevation plot

RESULTS

With any USV project, GNSS integration – or lack thereof – is a crucial factor. Field issues arise from interfacing GNSS equipment outputting NMEA0183 messages through Bluetooth or serial cables, especially as surveyors are typically unfamiliar with these processes. The use of the Trimble RTK GNSS fully integrated into the USV system to eliminate these potential issues is a key real-world advantage for the Alyeska surveyors.

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